



TUBE DIES

1. 1 ½ Tube (1.5") – 38.1mm O/D (114.3 CLR @ 180 deg)
2. 40mm Tube – 40mm O/D
3. 1 5/8 (1.625") – 41.275mm O/D (139.7 CLR @ 180 deg)
4. 1 ¾ Tube (1.75") – 44.45mm O/D (139.7 CLR @ 180 deg)
5. 1 7/8 Tube (1.875") - 47.625mm O/D (165.1 CLR @ 180 deg)
6. 2" Tube - 50.8mm O/D (165.1 CLR @ 180 deg)

PIPE DIES

1. 20NB Pipe – 26.7mm O/D (88.9 CLR @ 180 deg)
2. 25NB Pipe – 33.4mm O/D (88.9 CLR @ 180 deg)
3. 32NB Pipe – 42.2mm O/D (114.3 CLR @ 180 deg)
4. 40NB Pipe – 48.3mm O/D (165.1 CLR @ 180 deg)
5. 50NB Pipe – 60.3mm O/D (165.1 CLR @ 180 deg)

SQUARE (METRIC) DIES

1. 20mm (88.9 CLR @ 180 deg)
2. 25mm (114.3 CLR @ 180 deg)
3. 30mm (114.3 CLR @ 180 deg)
4. 40mm (165.1 CLR @ 180 deg)
5. 50mm (165.9 CLR @ 90 deg)